



**ENSOFT SX-400-30A**

**ENSOFT-S**

<b>Product Description :</b>	This polyolefin based thermoplastic elastomer (SEBS) compound is produced with food contact compliant raw materials, unfilled and completely recyclable. ENSOFT® series can be processed with conventional thermoplastics machinery
<b>Additive Packages :</b>	T / Heat and UV stabilizer /
<b>Key Features :</b>	Transparent Ozone and weathering resistance Rubberlike elasticity in a wide temperature range Super high flow for difficult injection molding applications Easy colorability with proper MB (PE, PP, etc. based).
<b>Process Method :</b>	Injection/multi injection molding
<b>Uses :</b>	Industrial applications, personal care, toys, consumer goods

	Value	Unit	Standard
<b>Physical</b>			
Hardness	30	SHORE A	ISO 868 (3 second )
Density	0,9	gr / cm3	ISO 1183 1-A
Brittleness Point	-55	°C	*
<b>Mechanical</b>			
100% Modulus	0,8	Mpa	ISO 37, DIN 53504
300% Modulus	1,6	Mpa	ISO 37, DIN 53504
Tensile Strength At Break	2,4	Mpa	ISO 37, DIN 53504
Elongation at Break	430	%	ISO 37, DIN 53504
Tear Strength (Perpendicular to flow)	15	kN/m	ISO 34-1
<b>Aging</b>			
Compression Set (72h/23°C)	39	%	ISO 815
<b>Thermal</b>			
Max. Dynamic Service Temperature	90	°C	*
Max. Static Service Temperature	110	°C	*



**Ravago Petrokimya**



**ENSOFT SX-400-30A**

**ENSOFT-S**

---

**Environmental Resistance**

Ozone	Excellent
Water	Excellent
Alcohol	Excellent
Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good

---

**Drying Condition**

Drying Time(hr)	Not required
Drying Temperature(°C)	Not required

---

**Molding Condition (°C)**

1st Zone (hopper)(°C)	150-160
2nd Zone(°C)	160-170
3rd Zone(°C)	170-180
Nozzle(°C)	185-190
Melt Temperature(°C)	190-200
Mold Temperature(°C)	10-50
Max Allowable Melt Temperature(°C)	250 C

